

WHAT IS CLAIMED IS:

1. An optical inspection system for inspecting at least one structure on a surface of an object, said system comprising:

a first visual light source which illuminates the surface of the object and the structure with a light at a first visual frequency;

a first laser light source which illuminates the surface of the object with a narrow coherent laser beam simultaneously with illumination by the first visual light source, said laser beam being at a second visual frequency that is different from the first visual frequency of the visual light source, said first laser light source being mounted off vertical on a movable mount which enables the laser beam to be directed over an area of interest on the surface of the object;

a color scan camera mounted vertically above the object, said camera having a first channel which captures an image of the illuminated surface of the object and the structure at the first visual frequency, and a second channel which captures a path of the laser beam as it strikes the surface of the object and the structure at the second visual frequency; and

a computer which determines two-dimensional structure information from the image at the first visual frequency, and determines height information for the structure from the path of the laser beam at the second visual frequency.

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1 2. The optical inspection system of claim 1 further comprising
2 a second visual light source mounted on an opposite side of the object
3 from the first visual light source, said second visual light source
4 illuminating the surface of the object and the structure with a light at a
5 third visual frequency.

1 3. The optical inspection system of claim 2 wherein the color
2 scan camera includes a third channel which captures an image of the
3 illuminated surface of the object and the structure at the third visual
4 frequency.

1 4. The optical inspection system of claim 3 wherein the
2 computer also determines two-dimensional structure information from the
3 image at the third visual frequency.

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1 5. The optical inspection system of claim 4 wherein the color
2 scan camera includes means for making a continuous series of exposures
3 as the camera scans the surface of the object.

1 6. The optical inspection system of claim 5 wherein the means
2 in the color scan camera for making a continuous series of exposures
3 includes means for varying the length of each exposure.

1 7. The optical inspection system of claim 6 wherein the
2 computer includes means for integrating the height information over the
3 length of an exposure to calculate an average height.

1 8. The optical inspection system of claim 1 further comprising
2 a second laser light source mounted on a side of the object which is
3 displaced 90 degrees from the first laser light source, said second laser
4 light source illuminating the surface of the object in a path that is
5 perpendicular to the path illuminated by the first laser light source.

1 9. A method of inspecting at least one structure on a surface of
2 an object, said method comprising the steps of:
3 illuminating the surface of the object and the structure with a first
4 visual light at a first visual frequency;
5 simultaneously illuminating the surface of the object with a first
6 narrow coherent laser beam at a second visual frequency that is different
7 from the first visual frequency, said first laser beam striking the surface of
8 the object at an angle of incidence less than 90 degrees;

9 directing the laser beam in a path covering an area of interest on the
10 surface of the object;

11 capturing an image of the illuminated surface of the object and the
12 structure at the first visual frequency utilizing a first channel of a color
13 scan camera mounted vertically above the object;

14 simultaneously capturing the path of the laser beam at the second
15 visual frequency utilizing a second channel of the color scan camera as the
16 laser beam strikes the surface of the object and the structure;

17 determining two-dimensional structure information from the image
18 at the first visual frequency; and

19 determining height information for the structure from the path of the
20 laser beam at the second visual frequency.

1 10. The method of inspecting at least one structure on a surface
2 of an object of claim 9 further comprising illuminating the surface of the
3 object and the structure with a second visual light at a third visual
4 frequency, the second visual light being mounted on an opposite side of
5 the object from the first visual light.

1 11. The method of inspecting at least one structure on a surface
2 of an object of claim 10 further comprising simultaneously capturing an
3 image of the illuminated surface of the object and the structure at the third
4 visual frequency utilizing a third channel of the color scan camera.

1 12. The method of inspecting at least one structure on a surface
2 of an object of claim 11 further comprising determining two-dimensional
3 structure information from the image at the third visual frequency.

1 13. The method of inspecting at least one structure on a surface
2 of an object of claim 12 wherein the step of simultaneously capturing the
3 path of the laser beam includes making a continuous series of exposures
4 with the color scan camera as the camera scans the surface of the object.

1 14. The method of inspecting at least one structure on a surface
2 of an object of claim 13 wherein the step of making a continuous series of
3 exposures includes varying the length of each exposure.

1 15. The method of inspecting at least one structure on a surface
2 of an object of claim 14 further comprising integrating the height
3 information over the length of an exposure to calculate an average height.

1 16. The method of inspecting at least one structure on a surface
2 of an object of claim 9 further comprising illuminating the surface of the
3 object with a second laser light source mounted on a side of the object
4 which is displaced 90 degrees from the first laser light source, said second
5 laser light source illuminating the surface in a path that is perpendicular to
6 the path illuminated by the first laser light source.